



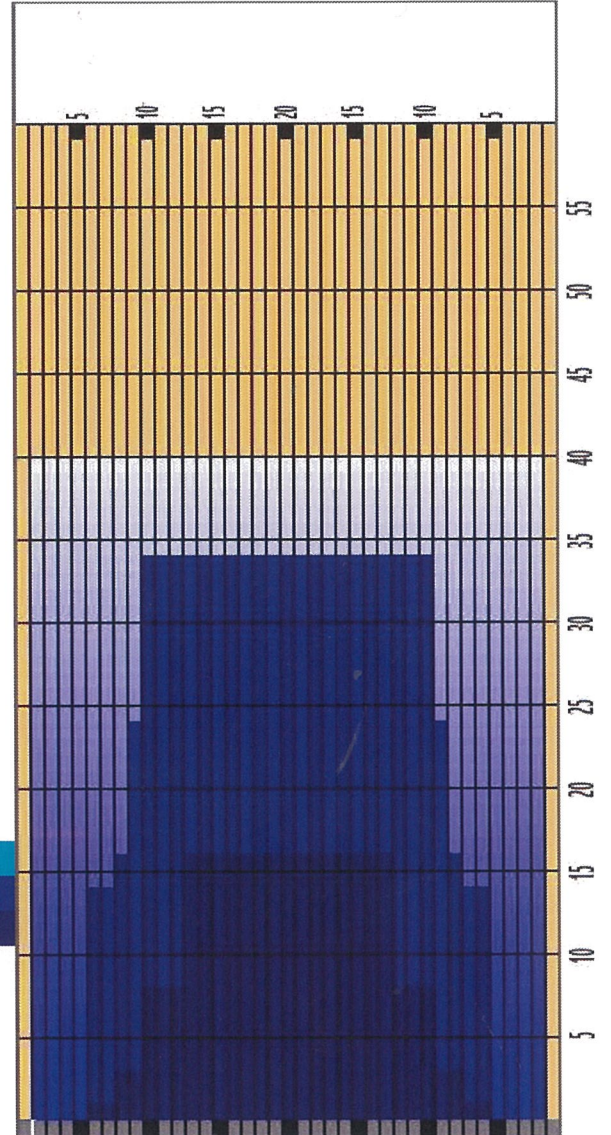
VO19 40



Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	48 ul
Forward Oil Total	8.544 mL	Reverse Oil Total	9.936 mL	Volume Oil Total	18.48 mL
Tank Configuration	N/A	Tank A Conditioner	Prodigy	Tank B Conditioner	Prodigy

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	10	3	A	37	0.0	0.0	0.0	1776
2	6L	6R	1	14	3	A	29	0.0	1.9	1.9	1392
3	8L	8R	1	14	3	A	25	1.9	3.8	1.9	1200
4	10L	10R	2	18	3	A	42	3.8	8.9	5.1	2016
5	13L	13R	3	18	3	A	45	8.9	16.5	7.6	2160
6	2L	2R	0	22	3	A	0	16.5	40.0	23.5	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	B	0	40.0	34.0	-6.0	0
2	10L	10R	4	18	3	B	84	34.0	23.8	-10.2	4032
3	9L	9R	3	18	3	B	69	23.8	16.2	-7.6	3312
4	8L	8R	1	14	3	B	25	16.2	14.3	-1.9	1200
5	6L	6R	1	10	3	B	29	14.3	12.9	-1.4	1392
6	2L	2R	0	10	3	B	0	12.9	0.0	-12.9	0



Cleaner Ratio Main Mix 10:1 Forward
 Cleaner Ratio Back End Mix 8:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9.44	1.55	1	1	1.55	9.44

